MaxShield

EMI Shielding Material



Conductive Form-In-Place Gasket

F5521



Description

F5521 is Ag/Al filled, one component, moisture cured silicone material, F5521 gasket contains high mechanical strength and excellent adhesion, is suitable for metal or glass fabric filled plastic substrates.

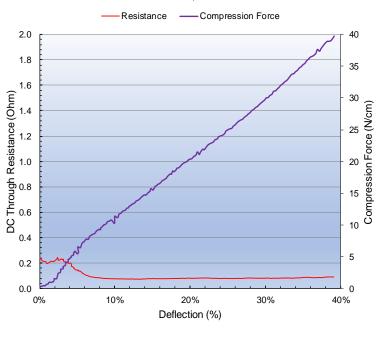
And F5521 offers the high resistance of galvanic corrosion, and the stability in severe environments. It is ideal for the application that required high corrosion resistance on aluminum substrates.

Benefits

- Excellent corrosion resistance on aluminum substrates
- More than 100 dB shielding effectiveness from 200 MHz to 40GHz with a small gasket bead
- Accuracy for gasket location within 0.001" (0.025 mm)
- More than 80 N/cm² shear adhesion on common housing substrates and coatings

Force-Deflection-Resistance of F5521 Gasket

D Shape 1.0 mm(H) * 1.3 mm(W) * 5.0 mm(L) Rate of Strain, 1.5mm/min



Properties	Unit	F5521
Elastomer Binder		Silicone
Conductive Filler		Ag/Al
Cure System		Moisture
Density	g/cm ³	2.01
Hardness	Shore A	55
Adhesion on Al metal	N/cm ²	>80
Tensile Strength	psi	130
Elongation	%	90%
Tear Strength	lbf/in	18
Compression Set @70°C, 72 hrs.	%	30
Working Temperature Range	°C	-45to 150
Maximum Intermittent Using Temperature	Ô	200
UL Flammability Rating	UL94 V-0	E303387
DC-Through Resistance @30% compression, 1mmH	Ohm	< 0.07
Shielding Effectiveness 200 MHz ~ 40 GHz	dB	>100



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