

Material Safety Data Sheet

1. Product and producer

| Manufacturer | Product name |
|--------------------------------------------------------------------------------------|-------------------------------------------------------------------------|
| TennVac Inc. 13F-3, NO31-1,Lane 169,Kang-Ning St, Hsi-Chih,Taipei Hsien,Taiwan | F5801 Conductive silicone rubber for manufacturing of dispensed gaskets |
| | Date of issue |
| | 31.08.2004 |

2. Composition / Information on Ingredients

| Chemical Name | CAS-No | EINECSNo. | Symbol(s) | R-phrase(s) | Concentration |
|-------------------|------------|-----------|-----------|-------------|---------------|
| Petroleum naphtha | 6472-48-9 | | Xn | R65/66 | 1-5 wt % |
| Silicone rubber | 63394-02-5 | | | | 30 - 50 wt % |
| Nickel | 7440-02-0 | | | | 30 - 50 wt % |
| Silver | 7440-22-4 | | | | 10 - 20 wt % |

3. Hazards Identification

| Symbol: | The product is not considered as hazardous according to directive 91/155/EEG |
|---------------------------|-------------------------------------------------------------------------------------------------------------------------------|
| Risk marking: | No risk marking required |
| Acute risk on eye: | Contact may cause eye irritation. |
| Acute risk on skin: | May cause de-fatting and drying of the skin upon prolonged and repeated contact. This may lead to irritation and dermatitis. |
| Acute risk on inhalation: | Inhalation of high concentrations of solvent may cause headache or respiratory irritation |
| Acute risk on ingestion: | May irritate digestion if swallowed. |
| Chronic risks: | None |

4. First Aid Measures

| Eye contact | Immediately flush eye with running water for at least 15 minutes, |
|--------------|----------------------------------------------------------------------------|
| | keeping eyelids open. Obtain medical attention if irritation persists. |
| Skin contact | Wash contaminated skin with soap and water. Remove contaminated |
| | clothing and wash before reuse. |
| Inhalation | Allow the person to rest in well ventilated area. Obtain medical attention |
| | if irritation persists |
| Ingestion | Rinse mouth with water. Do not induce vomiting. Obtain medical |
| | attention. |



5. Fire-Fighting Measures

| Extinguishing | Carbon dioxide, water foam, water, dry chemical. |
|---------------------------|--------------------------------------------------------------|
| Fire fighting procedures | If large quantities of material is involved, fight fire from |
| | a safe distance. Use self-contained breathing |
| | apparatus and protective clothing. |
| Fire- and explosion risks | None. |

6. Accidental Release Measures

| Personal precautions | Avoid fumes if the material is exposed to heat. |
|---------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| Environmental precautions | Limit the release. Prevent the release to enter sewers or water ways. |
| Methods for cleaning up | Take up by mechanical means. If possible collect material for reuse. Final cleaning can be made with a cloth soaked in petroleum naphtha. |

7. Handling and Storage

| Handling | Do not allow contact with eyes or skin. Avoid exposure by inhalation of vapour especially when the material is exposed to heat for the first time. |
|----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Storage | Store in a cool, dry location with adequate ventilation. Store in tightly closed container. Keep away from heat, sparks, flames and other ignition sources. |

8. Exposure Controls / Personal Protection

| Components with workplace | control parameters |
|---------------------------|------------------------------------------------------------------|
| Precautions | Arrange working place to procedures to avoid direct contact |
| | with the product. Provide local exhaust ventilation to capture |
| | vapours generated by the process. Use ex proof equipment |
| | unless a process and equipment evaluation indicates that this |
| | action is not needed. Ventilation must be sufficient to maintain |
| | airborne levels of components below their exposure limits and |
| | explosion limits. |
| Exposure limits | Component CAS-no TLV/TWA TLV/STEL |
| | mg/m3 (SE) mg/m3 (SE) |
| | Petroleum naphtha 6472-48-9 350 500 Silicone rubber |
| | 63394-02-5 No threshold limit values established |
| | Nickel 7440-02-0 No dusting expected in operation |
| | Silver 7440-22-4 No dusting expected in operation |
| Eye | Wear protective safety glasses |
| Skin | Wear protective gloves and clothes to prevent skin contact. |
| | Wash contaminated clothes before reuse. |
| Inhalation | Use approved respiratory protection if adequate ventilation is |
| | not provided. |



9. Physical and Chemical Properties

| Physical state Specific gravity | Beige paste with an odour of solvent > 1000 kg/m3 |
|------------------------------------|---------------------------------------------------|
| Vapour pressure | Not established. 0,1 kPa @ 20 C for the naphtha. |
| Explosion limits | 1-6 vol % for the naphtha |
| Flame point | Not established. > 64 C for the naphtha |
| Ignition point | Not established. > 200 C for the naphtha |
| Volatile content | 5-10 wt % |
| Solubility in water | Insoluble |

10. Stability and Reactivity

| Chemical stability | The product is stable |
|--------------------------|------------------------------------------------------------------------------------------------------------------------------------|
| Hazardous polymerisation | Will not occur |
| Conditions to avoid | Avoid storage in open containers, exposure to heat, sparks and open flames. |
| Incompatibilities | None. |
| Hazardous decomposition | Thermal or chemical composition may produce carbon monoxide, carbon dioxide, silicone dioxide as well as silver and nickel powder. |

11. Toxicological information

| Routes of entry | Skin contact, inhalation and ingestion. |
|--------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Toxicity to animal | Not established. |
| Acute risk on eye | Contact may cause eye irritation. |
| Acute risk on skin | May cause de-fatting and drying of the skin upon prolonged and repeated contact. This may lead to irritation and dermatitis. |
| Acute risk on inhalation | Inhalation of high concentrations of solvent may cause respiratory irritation. |
| Acute risk on ingestion | May be irritating if swallowed. |
| Chronic risks | None |
| Remark | The nickel is totally covered by a layer of silver. It is not considered likely that the risks for allergic reactions associated with nickel exists with this product. |

12. Ecological Information

| Ecotoxicity | The material is not considered to have an effect on fish and |
|-------------|--------------------------------------------------------------|
| | aquatic invertebrates |

13. Disposal considerations

| Waste disposal | Recycle to process if possible. Dispose of waste according to |
|----------------|---------------------------------------------------------------|
| | local regulations. In most cases the waste material can be |
| | deposed of as normal industrial waste. |

14. Transport Information

| Classification | The material is not classified as dangerous goods according to ADR, RID, IMDG, IATA. |
|-------------------------|--------------------------------------------------------------------------------------|
| Transport consideration | No special requirements. |



15. Regulatory Information

| Symbol | The product is not considered as hazardous according to |
|--------------|-------------------------------------------------------------|
| | directive 91/155/EEG and is not subject to the directive of |
| | classification, packaging and labelling of dangerous goods. |
| Risk marking | No risk marking required. |

16. Other information

This material data sheet is made according to directive 91/155/EEG.